

# Roberts 101 Contact Adhesive RLA Polymers Pty Ltd

Version No: 2.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: **04/05/2023**Print Date: **28/06/2023**S.GHS.AUS.EN

# SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	Roberts 101 Contact Adhesive	
Chemical Name	Not Applicable	
Synonyms	R101S	
Proper shipping name	ADHESIVES containing flammable liquid	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

# Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Contact Adhesive.
Use according to manufacturer's directions.

# Details of the manufacturer or supplier of the safety data sheet

Registered company name	RLA Polymers Pty Ltd	
Address	215 Colchester Road, Kilsyth VIC 3137 Australia	
Telephone	31 3 9728 1644, 1800 242 931	
Fax	+61 3 9728 6009	
Website	www.rlapolymers.com.au	
Email	sales@rlapolymers.com.au	

#### **Emergency telephone number**

Association / Organisation	RLA Polymers Pty Ltd	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	+61 3 9728 1644	+61 1800 951 288
Other emergency telephone numbers	1800 242 931	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial  ${\bf 01}$ 

#### **SECTION 2 Hazards identification**

# Classification of the substance or mixture

# HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification [1]	Flammable Liquids Category 2, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)









Signal word

Dangei

# Hazard statement(s)

H225

Highly flammable liquid and vapour.

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# **Roberts 101 Contact Adhesive**

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H304	May be fatal if swallowed and enters airways.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H336	May cause drowsiness or dizziness.	
H361	Suspected of damaging fertility or the unborn child.	
H373	H373 May cause damage to organs through prolonged or repeated exposure.	
H411	Toxic to aquatic life with long lasting effects.	

# Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.		
P260	P260 Do not breathe mist/vapours/spray.	
P271 Use only outdoors or in a well-ventilated area.		

# Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.	
P331	P331 Do NOT induce vomiting.	
P308+P313	P308+P313 IF exposed or concerned: Get medical advice/ attention.	
P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		

#### Precautionary statement(s) Storage

	, , ,	
	P405	Store locked up.

# Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

# **SECTION 3 Composition / information on ingredients**

# Substances

See section below for composition of Mixtures

# Mixtures

CAS No	%[weight]	Name
108-88-3	10-30	toluene
64742-89-8.	10-30	solvent naphtha petroleum, light aliphatic
78-93-3	10-30	methyl ethyl ketone
110-54-3	<10	n-hexane
Not Available	balance	Ingredients determined not to be hazardous
Legend: 1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		,

# **SECTION 4 First aid measures**

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Description of first aid measures	
Eye Contact	If this product comes in contact with the eyes:  Wash out immediately with fresh running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Seek medical attention without delay; if pain persists or recurs seek medical attention.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs:  Immediately flush body and clothes with large amounts of water, using safety shower if available.  Quickly remove all contaminated clothing, including footwear.  Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.  Transport to hospital, or doctor.
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> </ul>

• Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

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Transport to hospital or doctor without delay.

#### Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For petroleum distillates

- · In case of ingestion, gastric lavage with activated charcoal can be used promptly to prevent absorption decontamination (induced emesis or lavage) is controversial and should be considered on the merits of each individual case; of course the usual precautions of an endotracheal tube should be considered prior to lavage, to prevent aspiration
- · Individuals intoxicated by petroleum distillates should be hospitalized immediately, with acute and continuing attention to neurologic and cardiopulmonary function.
- · Positive pressure ventilation may be necessary.
- · Acute central nervous system signs and symptoms may result from large ingestions of aspiration-induced hypoxia.
- · After the initial episode,individuals should be followed for changes in blood variables and the delayed appearance of pulmonary oedema and chemical pneumonitis. Such patients should be followed for several days or weeks for delayed effects, including bone marrow toxicity, hepatic and renal impairment Individuals with chronic pulmonary disease will be more seriously impaired, and recovery from inhalation exposure may be complicated.
- · Gastrointestinal symptoms are usually minor and pathological changes of the liver and kidneys are reported to be uncommon in acute intoxications.
- · Chlorinated and non-chlorinated hydrocarbons may sensitize the heart to epinephrine and other circulating catecholamines so that arrhythmias may occur. Careful consideration of this potential adverse effect should precede administration of epinephrine or other cardiac stimulants and the selection of bronchodilators. for simple ketones:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not droot.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

**EMERGENCY DEPARTMENT** 

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ► Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Following acute or short term repeated exposures to toluene:

- Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.
- Primary threat to life from ingestion and/or inhalation is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 <50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use

#### **BIOLOGICAL EXPOSURE INDEX - BEI**

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comments 0.5 mg/L o-Cresol in urine End of shift Hippuric acid in urine 1.6 g/g creatinine End of shift B NS Toluene in blood Prior to last shift of workweek 0.05 mg/L

NS: Non-specific determinant; also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

#### **SECTION 5 Firefighting measures**

#### **Extinguishing media**

- Alcohol stable foam. Dry chemical powder.
- BCF (where regulations permit).

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#### **Roberts 101 Contact Adhesive**

Carbon dioxide.

# Special hazards arising from the substrate or mixture

Fire Incompatibility ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters	
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Liquid and vapour are highly flammable.</li> <li>Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>Vapour may travel a considerable distance to source of ignition.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</li> <li>May emit clouds of acrid smoke</li> </ul>
HAZCHEM	•3YE

#### **SECTION 6 Accidental release measures**

# Personal precautions, protective equipment and emergency procedures

See section 8

# **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

methods and material for containment and cleaning up		
Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> </ul>	
Major Spills	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear breathing apparatus plus protective gloves.</li> </ul>	

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

Safe handling	<ul> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>Contains low boiling substance:</li> <li>Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</li> <li>Check for bulging containers.</li> <li>Vent periodically</li> <li>Always release caps or seals slowly to ensure slow dissipation of vapours</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> </ul>
Other information	<ul> <li>Store in original containers in approved flame-proof area.</li> <li>No smoking, naked lights, heat or ignition sources.</li> <li>DO NOT store in pits, depression, basement or areas where vapours may be trapped.</li> <li>Keep containers securely sealed.</li> </ul>

# Conditions for safe storage, including any incompatibilities

Storage incompatibility	Avoid reaction with oxidising agents
Suitable container	<ul> <li>Packing as supplied by manufacturer.</li> <li>Plastic containers may only be used if approved for flammable liquid.</li> <li>Check that containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For manufactured product having a viscosity of at least 250 cSt.</li> </ul>

# **SECTION 8 Exposure controls / personal protection**

# **Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

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Ingredient Material name TWA STEL Peak Source Notes 50 ppm / 191 574 mg/m3 / 150 Not Not Australia Exposure Standards toluene Toluene Available Available mg/m3 ppm Oil mist, refined solvent naphtha petroleum, light Not Not Australia Exposure Standards 5 mg/m3 Not Available aliphatic Available Available mineral Methyl ethyl ketone 150 ppm / 445 890 mg/m3 / 300 Not Not Australia Exposure Standards methyl ethyl ketone (MEK) mg/m3 ppm Available Available 20 ppm / 72 Not Not

Hexane (n-Hexane)

#### **Emergency Limits**

Australia Exposure Standards

Ingredient	TEEL-1	TEEL-2	TEEL-3
toluene	Not Available	Not Available	Not Available
solvent naphtha petroleum, light aliphatic	1,200 mg/m3	6,700 mg/m3	40,000 mg/m3
methyl ethyl ketone	Not Available	Not Available	Not Available
n-hexane	260 ppm	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
toluene	500 ppm	Not Available
solvent naphtha petroleum, light aliphatic	2,500 mg/m3	Not Available
methyl ethyl ketone	3,000 ppm	Not Available
n-hexane	1,100 ppm	Not Available

#### **Exposure controls**

#### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

mg/m3

Not Available

Available

Available

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

#### Individual protection measures, such as personal protective equipment



n-hexane







# Eve and face protection

- Safety glasses with side shields.
- Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

# Skin protection

#### See Hand protection below

# Hands/feet protection

Wear chemical protective gloves, e.g. PVC.

Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

# **Body protection**

# See Other protection below

- Overalls PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit.

#### Other protection

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

# Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

<sup>^ -</sup> Full-face

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Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

<sup>\*\* -</sup> Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

# **SECTION 9 Physical and chemical properties**

Information on basic physical and chemical properties
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Appearance	Yellow highly flammable liquid with characteristic hydrocarbon lik	e odour; does not mix with water.	
Physical state	Liquid	Relative density (Water = 1)	~0.82
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	66-115	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	<-20	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

# **SECTION 11 Toxicological information**

#### Information on toxicological effects

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

#### Inhaled

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

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Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. Ingestion Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Skin Contact Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with Eye possible permanent impairment of vision, if not promptly and adequately treated. Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Chronic Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremeties (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than with either solvent alone. Combinations of n-hexane or methyl n-butyl ketone with methyl ethyl ketone may increase the rate of peripheral neuropathy, a progressive disorder of the nerves of the extremities. Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.

	TOXICITY	IRRITATION
Roberts 101 Contact Adhesive	Not Available	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation(Rat) LC50: >13350 ppm4h <sup>[2]</sup>	Eye (rabbit):0.87 mg - mild
	Oral (Rat) LD50: 636 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/30sec - mild
toluene		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
		Skin: adverse effect observed (irritating) <sup>[1]</sup>
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
	TOXICITY	IRRITATION
solvent naphtha petroleum,	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
light aliphatic	Inhalation(Rat) LC50: >4.42 mg/L4h <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >4500 mg/kg <sup>[1]</sup>	
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6480 mg/kg <sup>[2]</sup>	Eye (human): 350 ppm -irritant
methyl ethyl ketone	Inhalation(Mouse) LC50; 32 mg/L4h <sup>[2]</sup>	Eye (rabbit): 80 mg - irritant
	Oral (Rat) LD50: 2054 mg/kg <sup>[1]</sup>	Skin (rabbit): 402 mg/24 hr - mild
		Skin (rabbit):13.78mg/24 hr open - mild
	TOXICITY	IRRITATION
n-hexane	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye(rabbit): 10 mg - mild
	Inhalation(Rat) LC50: 48000 ppm4h <sup>[2]</sup>	
	Oral (Rat) LD50: 28710 mg/kg <sup>[2]</sup>	
Legend:	Value obtained from Europe ECHA Registered Substar specified data extracted from RTECS - Register of Toxic B	nces - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise Effect of chemical Substances

TOLUENE

For toluene:

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Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy.

Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea.

For Low Boiling Point Naphthas (LBPNs):

#### Acute toxicity:

LBPNs generally have low acute toxicity by the oral (median lethal dose [LD50] in rats > 2000 mg/kg-bw), inhalation (LD50 in rats > 5000 mg/m3) and dermal (LD50 in rabbits > 2000 mg/kg-bw) routes of exposure

Most LBPNs are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices.

#### Sensitisation:

LBPNs do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies

#### Repeat dose toxicity:

The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPN substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNs in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNs, were considered species- and sex-specific These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans.

Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins.

The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell.

For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation. Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans.

Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants).

#### METHYL ETHYL KETONE

SOLVENT NAPHTHA

PETROLEUM, LIGHT

**ALIPHATIC** 

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.

#### N-HEXANE

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

# TOLUENE & METHYL ETHYL KETONE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	✔
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	<b>✓</b>
Mutagenicity	×	Aspiration Hazard	✓

Legend:

💢 – Data either not available or does not fill the criteria for classification

🎤 – Data available to make classification

#### **SECTION 12 Ecological information**

#### Toxicity

Roberts 101 Contact Adhesive	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
toluene	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	5-35mg/l	4
	EC50	72h	Algae or other aquatic plants	12.5mg/l	4
	EC50	48h	Crustacea	3.78mg/L	5
	NOEC(ECx)	168h	Crustacea	0.74mg/L	5
	EC50	96h	Algae or other aquatic plants	>376.71mg/L	4
solvent naphtha petroleum, light aliphatic	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	<0.1mg/l	1
	EC50	72h	Algae or other aquatic plants	6.5mg/l	1

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#### **Roberts 101 Contact Adhesive**

	LC50	96h	Fish	>100000mg/L	4
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	EC50	96h	Algae or other aquatic plants	>500mg/l	4
methyl ethyl ketone	EC50	72h	Algae or other aquatic plants	1220mg/l	2
	LC50	96h	Fish	>324mg/L	4
	EC50	48h	Crustacea	308mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
n-hexane	LC50	96h	Fish	113mg/l	4
	EC50(ECx)	4h	Algae or other aquatic plants	0.1202mg/l	4
Legend:		1. IUCLID Toxicity Data 2. Europe ECHA Regis e - Aquatic Toxicity Data 5. ECETOC Aquatic I	stered Substances - Ecotoxicological Informat Hazard Assessment Data 6. NITE (Japan) - Bi		

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. DO NOT discharge into sewer or waterways.

# Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
n-hexane	LOW	LOW

# **Bioaccumulative potential**

Ingredient	Bioaccumulation	
toluene	LOW (BCF = 90)	
methyl ethyl ketone	LOW (LogKOW = 0.29)	
n-hexane	MEDIUM (LogKOW = 3.9)	

# Mobility in soil

Ingredient	Mobility
toluene	LOW (KOC = 268)
methyl ethyl ketone	MEDIUM (KOC = 3.827)
n-hexane	LOW (KOC = 149)

# **SECTION 13 Disposal considerations**

#### Waste treatment methods

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

# Product / Packaging disposal

- ► Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers.

# **SECTION 14 Transport information**

## **Labels Required**



# **Marine Pollutant**



**HAZCHEM** 

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# **Roberts 101 Contact Adhesive**

Land transport (ADG)

zana tranoport (7120)			
UN number or ID number	1133		
UN proper shipping name	ADHESIVES containing flammable liquid		
Transport hazard class(es)	Class 3 Subsidiary risk Not Applicable		
Packing group			
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions Not Applicable  Limited quantity 5 L		

# Air transport (ICAO-IATA / DGR)

ir transport (ICAO-IATA / DGR	•			
UN number	1133			
UN proper shipping name	Adhesives containing fla	mmable liquid		
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	II			
Environmental hazard	Environmentally hazardous			
	Special provisions			
	_ · · · ·			
	Cargo Only Packing Instructions			
	Cargo Only Maximum Qty / Pack			
Special precautions for user	Passenger and Cargo Packing Instructions			
	Passenger and Cargo Maximum Qty / Pack			
	Passenger and Cargo Limited Quantity Packing Instructions			
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

# Sea transport (IMDG-Code / GGVSee)

UN number	1133		
UN proper shipping name	ADHESIVES containing flammable liquid		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	П		
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS Number F-E, S-D  Special provisions Not Applicable  Limited Quantities 5 L		

# Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
toluene	Not Available
solvent naphtha petroleum, light aliphatic	Not Available
methyl ethyl ketone	Not Available
n-hexane	Not Available

# Transport in bulk in accordance with the IGC Code

Product name	Ship Type
toluene	Not Available
solvent naphtha petroleum, light aliphatic	Not Available
methyl ethyl ketone	Not Available
n-hexane	Not Available

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#### **Roberts 101 Contact Adhesive**

**SECTION 15 Regulatory information** 

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### toluene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

#### solvent naphtha petroleum, light aliphatic is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

#### methyl ethyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5

#### n-hexane is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Chemical Footprint Project - Chemicals of High Concern List

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

Australian Inventory of Industrial Chemicals (AIIC)

# **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (toluene; solvent naphtha petroleum, light aliphatic; methyl ethyl ketone; n-hexane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory  No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

#### **SECTION 16 Other information**

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Initial Date	03/05/2023

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

# Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average

PC - STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals

**DSL: Domestic Substances List** 

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NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances