



PRODUCT
DATA

R280 HT

High Temperature Vinyl Adhesive

BENEFITS

- ✓ Installer Friendly
- ✓ Creating A Safer Work Environment
- ✓ Beneficial To Building Occupant
- ✓ Building Green Credits
- ✓ A Good Environmental Choice

FEATURES

- ✓ Green Star Compliant
- ✓ Solvent Free
- ✓ Very Low VOC Emission
- ✓ Anti-microbial Formulation
- ✓ Very Low Odour
- ✓ Australian Made

RLA GROUP GREEN SOLUTIONS PREMIUM COMMERCIAL PRODUCTS are helping you to have a safer work place. During the installation period and for some further time, they will help improve the occupied work space air quality by reducing greenhouse gas, solvent, organic and other volatile emissions.

PRODUCT DESCRIPTION

R280 HT is an acrylic polymer, high temperature hard set adhesive with a short open time and excellent adhesion.

It is fibre – reinforced and highly shear- resistant with excellent plasticiser migration resistance, non staining properties and provides resistance to temperature variations.

It is for interior use only and is protected against bio-degradation, withstands normal wet cleaning practices and is suitable for use over underfloor heating installations.

It is suitable for areas such as bay windows, glass shop fronts, and other areas that are exposed to sun light.

FOR BONDING

It is formulated for PVC Vinyl Plank and Tile flooring, Vinyl Composite Tiles floorcoverings.

If required, It may also be used to install PVC commercial and domestic sheet vinyl.

Not suitable for Rubber Floorcoverings.

SURFACE PREPARATION

To be in accordance with the current Australian Standard "Floor Coverings - 1884-2012 Resilient Sheet & Tiles - Laying & Maintenance Practices"

All surfaces to be bonded shall be absorbent, dry, smooth, sound and clean.

Subfloors must also be free of wax, grease, paint, previously used adhesive, polish, PVC based membranes and hydrostatic pressure.

The minimum subfloor temperature before commencing surface preparation and adhesive application is 10°C.

R280 HT can be applied to concrete substrates with moisture contents up to 85% relative humidity tested with the In-Situ Probe method. R280HT can be applied to concrete substrates with pH readings up to 10.0.

Test all concrete substrate flooring for moisture content, according to the current Australian Standards prior to priming or the installation of any floorcoverings.

Indentations and uneven concrete subfloors should be treated with the **Roberts** range of levelling compound and be in accordance with manufacturer's recommendations.

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RLA POLYMERS PTY LTD

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215 Colchester Road, Kilislyth, Victoria 3137 Australia

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Telephone: (03) 9728 1644 • Facs mile: (03) 9728 6009

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FEATURES & BENEFITS

- High shear strength
- Easy to apply
- Short open time
- High dimensional stability

APPLICATION

Spread adhesive with the recommended notched trowel.

For the application of vinyl, vinyl planks and vinyl composite tiles it is recommended adhesive to be spread with a 1.6mm x1.6mm 'V1' notched trowel.

Apply only the amount of adhesive that can be covered within the short open time of the adhesive.

Allow adhesive to have an open time – generally 5 minutes at 20°C before lowering the floorcoverings into the wet film of adhesive and roll to ensure transfer has occurred.

Tack-up time will depend upon atmospheric conditions and substrate absorbency.

Complete installation according to floorcoverings manufacturer's instructions, ensuring the installation is rolled in both directions with the recommended roller weight, prior to the adhesive setting. Do not allow heavy traffic for 24 hours.

All seams for domestic vinyl should be seam sealed with Roberts 5601 Vinyl Seam Sealer.

NOTE: For installations in front windows or that are exposed to direct sun light, please ensure the area is shaded and in accordance with the relevant Resilient Floorcoverings Australian Standards

CLEAN UP

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off using R550 Latex/Acrylic Adhesive Remover applied to a damp cloth then rubbed gently over the dried adhesive or alternatively please use AFTEK Handy Wipes.

SPREAD RATE

Coverage when applying adhesive with a 1.6mm (V1) notched trowel will achieve up to 5 square metres per litre.

Coverage when applying adhesive with a 3.2mm (V3) notched trowel will achieve up to 2 square metres per litre

APPLICATION DATA

Appearance	Creamy white paste
Open Time	0-5 minutes @ 20°C
Installation Time	0-10 minutes @ 20°C
Application Temperature	10°C – 35°C
Set to Traffic	24 hours

SHELF LIFE

12 -14 months in unopened containers stored out of direct sunlight.

CONTAINER SIZES

15 litre plastic containers

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STORAGE

Keep in well ventilated areas stored out of direct sunlight.

Notes and Precautions:

- Do not allow the adhesive to skin over or dry out, it is important the floorcovering being bonded is installed into the wet film of adhesive
- In the case of extreme temperatures from high exposure levels to UV, high point loading such as pallet trolleys, forklifts it is recommended to apply R555 Two Part Polyurethane adhesive.
- Don't not apply adhesive in direct sunlight.
- For Internal use only

SAFETY & HANDLING

A Safety Data Sheet is available on request.

FIRST AID

For advice contact a Poison Information Centre (Australia PH: 13 11 26 , New Zealand PH: 0800 764 766) or a doctor at once. A Material Safety Data Sheet is available on request.

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Warranty Statement

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that when fully cured this product is suitable for use and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace product free of charge when purchased from any legally verifiable source, and where product is proven to have been stored, handled and installed according to instructions published on our packaging and within the stated shelf life. The Installation of all materials must be carried out in accordance with the relevant Australian Standard and the Floorcovering Manufacturers instructions and the floorcoverings must have been subject to normal traffic conditions.

Warranty doesn't not apply if damage, loss, failure to follow instructions or other circumstances are out of our control.

Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

Phone: 1800 242 931

Email: info@rlapolymers.com.au

Mail: 215 Colchester Road Kilsyth Victoria 3137 (attn Customer Services)

Australian Consumer Law

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage.

You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

Disclaimer

All Statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests.

Conditions of Sale contain a limited warranty against manufacturing defects.

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